



DETAIL	PART No.	DESCRIPTION	QNTY
1	73630	Clutch Drum	1
2	73626	Shaft, Planetary	8
3	74633	16T Planetary Gear	4
4	74631	Gear Ring, Planetary	1
5	74632	Gear Ring, Planetary	1
6	71638	Button Head Cap Screw	8
7	74635	Sun Gear	1
8	74608A	Drive Plate - Reverse	1
9	71611	Socket Head Cap Screw	12
10	71645	Needle Bearing	4
11	73631	Housing, Planetary	1
12	73635	Drive Plate - Low	1
13	74634	14T Planetary Gear	4
14	73632	Retainer, Planetary	1
15	71604	Dowel Pin	2
16	71644	Needle Bearing	4

TORQUE SPECIFICATION ON ALL BOLTS IS 250in/lbs MIN