



DETAIL	PART No.	DESCRIPTION	QNTY	DETAIL	PART No.	DESCRIPTION	QNTY	DETAIL	PART No.	DESCRIPTION	QNTY	DETAIL	PART No.	DESCRIPTION	QNTY	DETAIL	PART No.	DESCRIPTION	QNTY
1	71001	5/16-18 X 7/8" SHCS	10	19	71027	BLEEDER ASSEMBLY	1	37	71072	THROW OUT BEARING	1	55	73003	SHIFT LEVER	2	73	74005	HIGH/LOW DOG RING	1
2	71002	ROLL PIN	2	20	71029	ROLL PIN	1	38	71075	FILL PLUG	1	56	73008	SHIFT FORK	2	74	74009	REVERSE DOG RING	1
3	71003	O-RING 10.5mm X 3.0	4	21	71037	GREASE FITTING 1/8 N.P.T.	1	39	71083	SHELL BEARING	2	57	73019	SHIFT ROD, REVERSE	1	75	74017	CLUTCH DRUM	1
4	71004	DETENT SPRING	2	22	71039	MAGNETIC DRAIN PLUG	1	40	71084	1/4-20 X 5/8" SHCS	3	58	73022	3/8-24 NUT	2	76	74018	LOW/REVERSE GEAR DRIVEN	2
5	71006	LOCKOUT DETENT BALL	4	23	71040	REAR SEAL & BUSHING KIT	1	41	71086	10-24 X 1/2 SHCS	3	59	73023	3/8 LOCK WASHER	8	77	74023	COUNTER SHAFT	1
6	71007	VENT ASSEMBLY	1	24	71043	5/16 LOCK WASHER	10	42	71088	3/8-16 X 1 1/2" SHCS	4	60	73024	HIGH/LOW LEVER	1	78	74024	OUTPUT SHAFT	1
7	71008	BEARING	1	25	71044	SPRING, LOCKOUT	1	43	71089	3/8-16 X 2 1/4" SHCS	2	61	73026	PLUG	1	79	74026	COUNTER GEAR DRIVEN	1
8	71009	1/4-20 X 1" SHCS	6	26	71045	RETAINING RING	1	44	71090	1/8 X 5/8 ROLL PIN	2	62	73034	SHIFT ROD HIGH/LOW	1	80	74027	LOW GEAR IDLER	1
9	71011	OIL SEAL	1	27	71048	SHELL BEARING	2	45	71108	RETAINING RING	1	63	73037	CLUTCH PRESSURE DISK	1	81	74031	REVERSE IDLER GEAR	1
10	71013	THRUST WASHER (060-063 THICK)	4	28	71050	NEEDLE/BALL BEARING COMBO	1	46	71111	THRUST WASHER	1	64	73038	CLUTCH HUB	1	82	74053	CLUTCH PISTON	4
11	71014	3/8-16 X 3/8 NYLOC SET SCREW	2	29	71051	RETAINING RING	1	47	71116	COPPER GASKET FOR 71075	1	65	73040	GUIDE SHAFT	1	83	74054	PISTON HOUSING	1
12	71017	STEEL CLUTCH PRESSURE DISC	4	30	71054	RETAINING RING	3	48	71117	COPPER GASKET FOR 71039	1	66	73045	CLUTCH RETURN SPRING (LONG)	3	84	74057	BEARING RING	1
13	71018	METALLIC FRICTION DISC	5	31	71055	BALL BEARING	2	49	71121	SOFT PLUG	1	67	73046	DETENT PIN, LOCKOUT	1	85	74058	GUIDE PIN	4
14	71021	REAR CLUTCH DISK (183 THICK)	1	32	71064	BRASS TIP DOG POINT SET SCREW	1	50	72004	FRONT RETAINER	1	68	73047	SPACER	1	86	74059	DRILL BUSHING	2
15	71022	RETAINING RING	1	33	71065	SET SCREW	2	51	72008	MAIN CASE	1	69	73048	CLUTCH KEY	1	87	74060	EPDM O-RING 002-014	4
16	71023	BEARING	1	34	71066	BUSHING	1	52	72010	SIDE COVER	1	70	73049	REVERSE/NEUTRAL LEVER	1	88	74061	VITON O-RING 002-014	4
17	71024	RETAINING RING	2	35	71067	RETAINING RING	4	53	72011	FRONT PLATE	1	71	73054	REVERSE IDLER SPACER	1	89	74062	INPUT SHAFT	1
18	71026	NEEDLE THRUST BEARING	2	36	71068	O-RING, 002-044	2	54	72026	OUTPUT HOUSING	1	72	73074	CLUTCH RETURN SPRING (SHORT)	12	90	74063	SPACER	1